



RECOMMENDED P.C. BOARD LAYOUT

- △ BODY-MATL: BRASS PER MIL-C-50.
 FINISH: PLATED GOLD .000030 THK PER MIL-G-45204 FOR A LENGTH OF .200 MIN. FROM MATING END OF CONTACT WITH POINT OF MEASUREMENT (SIDE 90° TO SEAM) .100 FROM MATING END OF CONTACT; .000100 MIN TIN-LEAD PER MIL-T-10727 IN WIRE BARREL AREA, BOTH OVER NICKEL .000050 THK PER QQ-N-290.
 SPRING-MATL: STAINLESS STEEL PER QQ-S-766.
 POST-MATL: BRASS PER ASTM-B-134.
 FINISH: PLATED MATTE TIN-LEAD PER MIL-T-10727 OVER NICKEL .000050 THK PER QQ-N-290.
- △ BODY-MATL: BRASS PER MIL-C-50.
 FINISH: PLATED GOLD .000030 THK PER MIL-G-45204 FOR A LENGTH OF .200 MIN. FROM MATING END OF CONTACT WITH POINT OF MEASUREMENT (SIDE 90° TO SEAM) .100 FROM MATING END OF CONTACT; .000100 MIN TIN PER MIL-T-10727 IN WIRE BARREL AREA, BOTH OVER NICKEL .000050 THK PER QQ-N-290.
 SPRING-MATL: STAINLESS STEEL PER QQ-S-766.
 POST-MATL: BRASS PER ASTM-B-134.
 FINISH: PLATED MATTE TIN PER MIL-T-10727 OVER NICKEL .000050 THK PER QQ-N-290.

△	213473-3
△	213473-1
CONTACT FINISH	PART NUMBER

THIS DRAWING IS A CONTROLLED DOCUMENT.		DRN M. HOFFECKER 7-8-87	Tyco Electronics Corporation Harrisburg, Pa 17105-3608
DIMENSIONS: INCHES		CHK L. LAWVER 7-8-87	
DIMENSIONS: INCHES 0 PLC ± - 1 PLC ± - 2 PLC ± - 3 PLC ± .010 4 PLC ± - ANGLES ± - FINISH SEE CALLOUTS		TOLERANCES UNLESS OTHERWISE SPECIFIED: 0 PLC ± - 1 PLC ± - 2 PLC ± - 3 PLC ± .010 4 PLC ± - ANGLES ± - FINISH SEE CALLOUTS	NAME PRODUCT SPEC APPLICATION SPEC SIZE CAGE CODE DRAWING NO RESTRICTED TO
MATERIAL SEE CALLOUTS		WEIGHT -	A1 00779 C=213473 CUSTOMER DRAWING SCALE 2:1 SHEET 1 OF 1 REV G